

Plw

JUN 20 2018

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D044-715-011
Job Sheet 179592



Part No: D044-715-011

Job Qty: 2 ea

Part Name: R44 Cargo Mirror



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 7/13/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG D3243 REV A, IIN-D044-715 REV A IPP Rev:A 04.02.18 New issue KJ/JLM IPP Rev:B 06-04-28
Manufactured on Water Jet JLM IPP Rev:C 08-06-10 as per ECN1195p DD verified by:EC IPP Rev:D 11.05.04
remove FE-032-EF DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	7/13/18	7/13/18	0.00	0.00	Start Up Stores/Pkg-1		JUN 25 2018
110	Packaging	2 pcs	7/13/18	7/13/18	0.00	0.00	Packaging1-1		JUL 25 2018
120	QC	2 pcs	7/13/18	7/13/18	0.00	0.00	QC4		JAB
125	DC	2 pcs	7/13/18	7/13/18	0.00	0.00	DC		21 JUL 27 2018
130	Packaging	2 pcs	7/13/18	7/13/18	0.00	0.00	Packaging3-1		JAB
140	QC21-FG	2 Ea	7/13/18	7/13/18	0.00	0.00	QC21		DAS 21 JUL 27 2018

Part Op 125 - Photocopy bluefile & type labels per PPPD044-715-011 CHG003

Descriptions: 130 - Identify and pack for shipping as per PPP D044-715-011 LOCATION: FG011

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
ALS4-1032-130	Rivnut	8 Ea (4 ea)	90-Start up Operation	5008959
AN3-4A	Bolt	8 Ea (4 ea)	90-Start up Operation	5060063
AN526C1032R10	Screw	8 Ea (4 ea)	90-Start up Operation	5071664
D1048	Clamp	4 Ea (2 ea)	90-Start up Operation	500636
D1049	Saddle	4 Ea (2 ea)	90-Start up Operation	5020114
D2010-104	Arm	2 Ea (1 ea)	90-Start up Operation	5041972
D2011-101	Mirror 6"	2 Ea (1 ea)	90-Start up Operation	5072452
D3243-041	Bracket	2 Ea (1 ea)	90-Start up Operation	5087818
NAS1149D0332J	Washer	8 Ea (4 ea)	90-Start up Operation	5035394

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Container No: S083788



Part: D044-715-011

Job No: 179592

Serial No/Batch: S083788

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/25/18

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	ALS4-1032-130	8	13,448	0
	AN3-4A	8	288	0
	AN526C1032R10	8	178	0
	D1048	4	18	0
	D1049	4	4	0
	D2010-104	2	3	0
	D2011-101	2	8	0
	D3243-041	2	4	0
	NAS1149D0332J	8	1,706	0
Part Specifications				
Specifications could not be found.				

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32.2 CARGO MIRROR REMOVAL

- 32.2.1 Remove the AN3 bolts securing the D3243-041 Bracket to the skidtube and remove the Cargo Mirror.
- 32.2.2 Reinstall the AN3-4A bolts in the inserts. The bolts should be sealed with Sikaflex-241/-291 or Proseal 890 or MIL-S-8802 Class 'B2' sealant before installing.

32.3 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D044-715-011 Cargo Mirror Installation	1.3 lb 0.59 kg	41.7 in 1.06 m	54.2 lb-kG 0.63 m-kG	32.0 in 0.81 m	41.6 in-lb 0.48 m-kG

32.4 PARTS LIST**REFERENCE ONLY**

Qty	Part Number	Description
X	D044-715-011	CARGO MIRROR INSTALLATION
2	D1048	Clamp
2	D1049	Saddle
1	D2010-104	Arm
1	D2011-101	Mirror
1	*D3014-1	Locknut
1	D3243-041	Bracket
4	ALS7-1032-130	Insert (or AKS7-1032-130, AKS4-1032-130, ALS4-1032-130)
4	AN3-4A	Bolt
4	AN526C1032R10	Screw (or AN526-1032R10)
4	AN960JD10L	Washers
1	*AN960JD416L	Washer

* PARTS ARE INCLUDED WITH D2011-101 MIRROR

TC Accepted**MAR 3 1 2004****REFERENCE ONLY**

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